

## SATO Compact Large (1125-2500025)



**Control type**  
CNC

**Construction year**  
NEU

**Machine no.**  
1125-2500025

**Make**  
SATO

**Location**  
49779 Niederlangen

- \* Heavy machine bed with precision guides for quiet movement machine
- \* A ball bearing cross carriage for height adjustment with 400mm vertical Hub
- \* Thermal separation of the drive and cutting areas ensures the highest precision
- \* Automatic height finding and torch height control during cutting
- \* Torch holder with collision protection and automatic shutdown in the event of a collision
- \* Installation or implementation of the machine using the plug & play method with a forklift, Ant or crane possible
- \* 3-sided accessibility to cutting area through boom design

### SATOTEC suction table:

The SATOTEC table system is characterized by a stable table construction max. cutting thickness of 150 mm. For cutting a workpiece thickness of 150 mm, oxyfuel cutting technology is required.

The workpiece support frame has interchangeable ones placed at a 45° angle

and 3 mm thick flat iron slats. The distance between the slats is 50 mm.

Power source Kjellberg Q1500:

- \* Precise plasma cutting of all electrically conductive materials from 0.5 to 60 mm both dry and under water
- \* Recommended cutting range from 0.5 to 40 mm
- \* Maximum piercing thickness 30 mm, increase possible with ProPierce Technology
- \* Marking, notching and punching, including coated metallic materials
- \* Inverter power source with digitally controlled, fully electronic process flow
- \* Integrated cooling with partially automated filling and emptying

Gas control:

Fully automatically controlled, processor-controlled plasma all-gas console Q-Gas for cutting all metals

Lantek Expert Cut Inside:

CAD/CAM module integrated in the machine control

Extraction TEKA EcoCube 5.5 kW

Medium to be filtered: dry, fat-free or oil-free dust/smoke

Filter area: 100 m<sup>2</sup> (4 cartridges of 25 m<sup>2</sup>)

Filter cartridge: BIA M, Type Nano

Degree of separation: 99% (according to BGIA test certificate)

Filter control: automatic filter cleaning, PLC

Fan performance: 4500 m<sup>3</sup>/h

Motor power: 5.5 kW

Connection voltage: 400V/50 Hz or 480V 60Hz.

Current consumption: 11.5 A

Current type: 3Ph+N+PE

Fan structure: on the system, including silencer duct bend, right side

Motor control: frequency converter

Noise level: 75dB(A) + max 10 dB(A) with cleaning pulse

Intake port: NW 250 mm via intake duct, left side

Exhaust: via silencer duct bend

Dimensions (W x D): approx. 800 x 800 mm

System color: - Fan housing: Light gray

- Cartridge housing: RAL 5007 brilliant blue

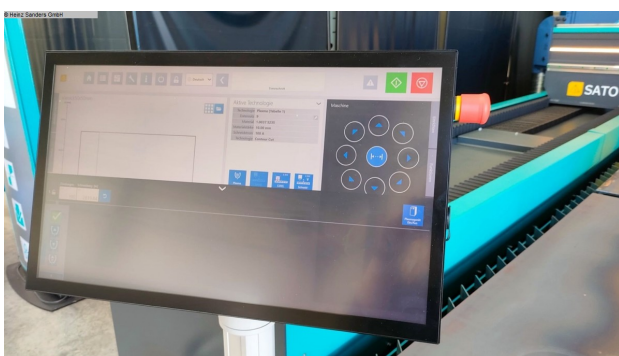
Special equipment:

- Locking hooks and toggle locks
- Compressed air connection and condensate drain each mounted with one Bulkhead fitting
- Compressed air connection with hose nozzle d=8mm
- Provide the system with grounding bolts
- Cable in UL version
- EATON frequency converter on the left in the attached control cabinet

## Machine attributes

table width:	3000 mm
table length:	1500 mm
burner heads:	1
Control:	CNC
feed:	20.000 mm/min
total power requirement:	15 kVA
dimensions of the machine ca.:	4,5 x 2,5 m

## Machine images



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