

SCHROEDER MPB 2500/2.5 (1125-9355226)



Control type
 CNC

Construction year
 2003

Machine no.
 1125-9355226

Make
 SCHROEDER

Location
 48683 Ahaus

** Current new price ~ 100.000 euros

** From a maintenance workshop

** With very good equipment (!!)

Equipment:

- CNC electric motor-driven universal swivel bending machine
- * High-precision mechanics with modern control technology
- * For individual and series production
- * Robust high-speed machine with high axis speeds
- * Torsion-free welded construction
- Rotatable upper beam / as automatic tool change system
- * With 2x tool stations (sharp and goose foot bending rail)
- * Reduces set-up and idle times
- * Eliminates time-consuming tool changes and adjustments
- SCHRÖDER CNC control model POS 2000
- * Control panel at front right (operable with PC mouse)
- * Color display
- * USB interface
- * Automatic cutting calculation

- * Material and tool library
- * Dimensionally accurate bending simulation
- * Windows XP operating system
- * Swivel control, front right
- Servo converter-controlled drives
- * for bending/upper beam & electric backgauge
- CNC motorized lower beam adjustment
- CNC electric motorized backgauge
- * Travel speed 300 mm/sec.
- with rear sheet metal support surface, including ball rollers
- 1x freely movable double foot switch
- Operating instructions (PDF)

Machine attributes

sheet width:	2520 mm
plate thickness:	2.50 mm ST
thickness at "Niro-steel":	1.50 mm
upper clamping bar adjustment:	160 mm
adjustment speed:	100 mm/sec
Adjustment folding beam:	80.0 mm
Bending speed:	ca. 120 Grad/sec
compressed air:	6.0 bar
work height max.:	869 mm
control:	POS 2000
voltage:	400 V
total power requirement:	7.2 kW
weight:	3430 kg

Machine images







coming soon