

Maschinen www.heinz-sanders.de

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SCHROEDER MPB 2500/2.5 (1125-9355226)



Control type CNC

Construction year 2003

Machine no. 1125-9355226

Make SCHROEDER

- ** Current new price ~ 100.000 euros
- ** From a maintenance workshop
- ** With very good equipment (!!)

Equipment:

- CNC electric motor-driven universal swivel bending machine
- * High-precision mechanics with modern control technology
- * For individual and series production
- * Robust high-speed machine with high axis speeds
- * Torsion-free welded construction
- Rotatable upper beam / as automatic tool change system
- * With 2x tool stations (sharp and goose foot bending rail)
- * Reduces set-up and idle times
- * Eliminates time-consuming tool changes and adjustments
- SCHRÖDER CNC control model POS 2000
- * Control panel at front right (operable with PC mouse)
- * Color display
- * USB interface
- * Automatic cutting calculation

- * Material and tool library
- * Dimensionally accurate bending simulation
- * Windows XP operating system
- * Swivel control, front right
- Servo converter-controlled drives
- * for bending/upper beam & electric backgauge
- CNC motorized lower beam adjustment
- CNC electric motorized backgauge
- * Travel speed 300 mm/sec.
- with rear sheet metal support surface, including ball rollers
- 1x freely movable double foot switch
- Operating instructions (PDF)

Machine attributes

sheet width: 2520 mm plate thickness: 2.50 mm ST thickness at "Niro-steel": 1.50 mm upper clamping bar adjustment: 160 mm adjustment speed: 100 mm/sec Adjustment folding beam: 80.0 mm Bending speed: 120 Grad/sec compressed air: 6.0 bar work height max.: 869 mm control: POS 2000 total power requirement: 7.2 kW 400 V voltage: weight: 3430 kg

range L-W-H: 4120 x 2400 x 2090 mm

Machine images







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