

SCHROEDER MPB 3200/2.0 (1125-9355229)



Control type
CNC

Construction year
2005

Machine no.
1125-9355229

Make
SCHROEDER

Location
48683 Ahaus

** current new price ~ ?150,000

** from a maintenance workshop

** with very good equipment (!!)

Features:

- CNC electro-motor-driven universal folding machine
- * ??High-precision mechanics with modern control technology
- * For single and series production
- * Robust high-speed machine with high axis speeds
- * Torsion-free welded construction
- Rotating upper beam / as an automatic tool change system
- * With 2 tool stations (sharp and goat's foot bending rails)
- * Reduces setup and idle times
- * Eliminates time-consuming tool changes and adjustments
- SCHRÖDER CNC control model "POS 2000"
- * Touch panel at the front right (can also be operated with a PC mouse)
- * Color display
- * USB interface
- * Automatic cutting calculation

- * Material and tool library
- * Accurate bending simulation
- * Windows XP operating system
- Servo-driven control Drives
- * for bending/upper beam and electric backgauge
- CNC electric lower beam adjustment
- CNC electric backgauge
- * Travel speed 300 mm/sec.
- * With rear sheet support surface (stainless steel sheets)
- 1x freely movable double foot switch
- Operating instructions (PDF)

**** Special accessories included:**

- 1x 30° upper tool sharpening rail
- 1x split set of upper tool goat's foot rails, H = 130 mm
- 1x 10.0 mm bending rail
- 1x 25.0 mm bending rail

Machine attributes

sheet width:	3220 mm
plate thickness:	2.0 mm ST
thickness at "Niro-steel":	1.0 mm
upper clamping bar adjustment:	160 mm
adjustment speed:	100 mm/sec
Adjustment folding beam:	80.0 mm
bending speed:	120 Grad/sec
back stop - adjustable:	~ 10.0 - 2.000 mm
adjustment speed:	300 mm/sec
compressed air:	6.0 bar
work height max.:	869 mm
control:	POS 2000
voltage:	400 V
total power requirement:	10.4 kW
weight:	3750 kg
range L-W-H:	4565 x 2950 x 2163 mm

Machine images





