

## SCHROEDER MPB 3200/2.0 (1125-9355229)



**Control type**  
CNC

**Construction year**  
2005

**Machine no.**  
1125-9355229

**Make**  
SCHROEDER

**Location**  
48683 Ahaus

\*\* current new price ~ ?150,000

\*\* from a maintenance workshop

\*\* with very good equipment (!!)

### Features:

- CNC electro-motor-driven universal folding machine
- \* ??High-precision mechanics with modern control technology
- \* For single and series production
- \* Robust high-speed machine with high axis speeds
- \* Torsion-free welded construction
- Rotating upper beam / as an automatic tool change system
- \* With 2 tool stations (sharp and goat's foot bending rails)
- \* Reduces setup and idle times
- \* Eliminates time-consuming tool changes and adjustments
- SCHRÖDER CNC control model POS 2000
- \* Touch panel at the front right (can also be operated with a PC mouse)
- \* Color display
- \* USB interface
- \* Automatic cutting calculation

- \* Material and tool library
- \* Accurate bending simulation
- \* Windows XP operating system
- Servo-driven control Drives
- \* for bending/upper beam and electric backgauge
- CNC electric lower beam adjustment
- CNC electric backgauge
- \* Travel speed 300 mm/sec.
- \* With rear sheet support surface (stainless steel sheets)
- 1x freely movable double foot switch
- Operating instructions (PDF)

\*\* Special accessories included:

- 1x 30° upper tool sharpening rail
- 1x split set of upper tool goat's foot rails, H = 130 mm
- 1x 10.0 mm bending rail
- 1x 25.0 mm bending rail

## Machine attributes

sheet width:	3220 mm
plate thickness:	2.0 mm ST
thickness at "Niro-steel":	1.0 mm
upper clamping bar adjustment:	160 mm
adjustment speed:	100 mm/sec
Adjustment folding beam:	80.0 mm
bending speed:	120 Grad/sec
back stop - adjustable:	~ 10.0 - 1.400 mm
adjustment speed:	300 mm/sec
compressed air:	6.0 bar
work height max.:	869 mm
voltage:	400 V
total power requirement:	10.4 kW
weight:	3750 kg
range L-W-H:	4565 x 2950 x 2163 mm

## Machine images





