

Maschinen www.heinz-sanders.de

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SCHROEDER MPB 3200/2.0 (1125-9355235)



Control type CNC

Construction year 2002

Machine no. 1125-9355235

Make SCHROEDER

Features:

- CNC electromotive universal swing bending machine
- * High-precision mechanics with modern control technology
- * For individual and series production
- * Robust high-speed machine with high axis speeds
- * Torsion-resistant welded construction
- Rotating upper beam / as an automatic tool changing system
- * With 2 tool stations (sharp and goosefoot bending rails)
- * Reduces setup and idle times
- * Eliminates time-consuming tool changes and adjustments
- SCHRÖDER CNC control model "POS 2000"
- * Control panel front right (operable with PC mouse)
- * Color display
- * USB interface
- * Automatic cutting calculation
- * Material and tool library

^{**} current list price ~ 150.000 Euro

^{**} with excellent features (!!)

- * Dimensionally accurate bending simulation
- * Windows XP operating system
- * Swiveling control panel, front right
- Servo-inverter-controlled drives
- * For bending/upper jaw & electric backgauge
- CNC electro-motorized lower jaw adjustment
- CNC electro-motorized backgauge
- * Travel speed 300 mm/sec.
- * With rear sheet metal support surface
- 1x freely movable double foot switch
- Operating instructions
- ** Optional accessories included:
- 1x 30° upper tool sharpening rail
- 1x split set of upper tool gouge rail
- 2x bending rails

Machine attributes

sheet width: 3220 mm plate thickness: 2.0 mm ST thickness at "Niro-steel": 1.0 mm upper clamping bar adjustment: 160 mm adjustment speed: 100 mm/sec Adjustment folding beam: 80.0 mm bending speed: 120 Grad/sec back stop - adjustable: ~ 10 - mm 300 mm/sec adjustment speed: compressed air: 6.0 bar work height max.: 869 mm control: POS 2000 400 V voltage: total power requirement: 10.4 kW weight: 5950 kg

range L-W-H: 4565 x 2950 x 2163 mm

Machine images







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