

Maschinen www.heinz-sanders.de

Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de

Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de **Spelle**Heinz Sanders GmbH
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SCHROEDER SPB 3200/3.0 (1125-9355225)



Control type CNC

Construction year 2002

Machine no. 1125-9355225

Make SCHROEDER

- ** New price including accessories approx. 110.000 Euro
- ** From a maintenance workshop
- ** In good condition (!!)
- in checked conditions machinevideo https://www.youtube.com/watch?v=8jPsMSxC6pU

Equipment:

- Motorized universal folding machine "SERVO POWER BEND"
- * High-precision mechanics with modern control technology
- * For single and series production
- * Robust high-speed machine with high axis speeds
- * Torsion-free welded construction
- SCHRÖDER CNC control model "POS 2000"
- * With touchscreen control panel
- * Color display
- * USB interface
- * Automatic cutting calculation
- * Material and tool library

- * Precise bending simulation
- * Windows XP operating system
- Servo-converter-controlled drives
- * For bending beam/upper beam & electric backgauge
- CNC electric-driven lower beam adjustment
- CNC electric-driven backgauge
- * Travel speed 300 mm/sec.
- With rear sheet support surface, including ball transfer units
- 1x freely movable double foot switch
- 2x front emergency stop buttons
- Operating instructions (PDF)
- * Optional accessories included:
- 1x split set of bending rails bottom (installed)
- 1x extra bending rail 25.0 mm
- 1x extra bending rail 10.0 mm
- 1x extra bending tool for the top POINT
- 1x extra split set of bending tools for the top GOAT'S FOOT
- * Tool height 170 mm

Machine attributes

sheet width:

plate thickness:
3.0 mm ST
thickness at "Niro-steel":
2.0 mm
upper clamping bar adjustment:
300 mm
adjustment speed:
100 mm/sec
:
80.0 mm
Bending speed:
120 °/sec
work height max.:
869 mm

back stop - adjustable: 1.0 - 1.500 mm

compressed air: 6.0 bar control: POS 2000 voltage: 400 V total power requirement: ~ 8.8 kW weight: 4380 kg

range L-W-H: 4575 x 2450 x 1737 mm

Machine images







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