

## SCHROEDER SPB 3200/3.0 (1125-9355225)



**Control type**  
CNC

**Construction year**  
2002

**Machine no.**  
1125-9355225

**Make**  
SCHROEDER

\*\* New price including accessories approx. 110.000 Euro

\*\* From a maintenance workshop

\*\* In good condition (!!)

### Equipment:

- Motorized universal folding machine "SERVO POWER BEND"
- \* High-precision mechanics with modern control technology
- \* For single and series production
- \* Robust high-speed machine with high axis speeds
- \* Torsion-free welded construction
- SCHRÖDER CNC control model "POS 2000"
- \* With touchscreen control panel
- \* Color display
- \* USB interface
- \* Automatic cutting calculation
- \* Material and tool library
- \* Precise bending simulation
- \* Windows XP operating system
- Servo-converter-controlled drives

\* For bending beam/upper beam & electric backgauge

- CNC electric-driven lower beam adjustment

- CNC electric-driven backgauge

\* Travel speed 300 mm/sec.

- With rear sheet support surface, including ball transfer units

- 1x freely movable double foot switch

- 2x front emergency stop buttons

- Operating instructions (PDF)

\* Optional accessories included:

- 1x split set of bending rails - bottom (installed)

- 1x extra bending rail 25.0 mm

- 1x extra bending rail 10.0 mm

- 1x extra bending tool for the top - POINT

- 1x extra split set of bending tools for the top - GOAT'S FOOT

\* Tool height 170 mm

## Machine attributes

sheet width:	3220 mm
plate thickness:	3.0 mm ST
thickness at "Niro-steel":	2.0 mm
upper clamping bar adjustment:	300 mm
adjustment speed:	100 mm/sec
:	80.0 mm
Bending speed:	120 °/sec
work height max.:	869 mm
back stop - adjustable:	1.0 - 1.500 mm
compressed air:	6.0 bar
control:	POS 2000
total power requirement:	~ 8.8 kW
voltage:	400 V
weight:	4380 kg
range L-W-H:	4575 x 2450 x 1737 mm

## Machine images



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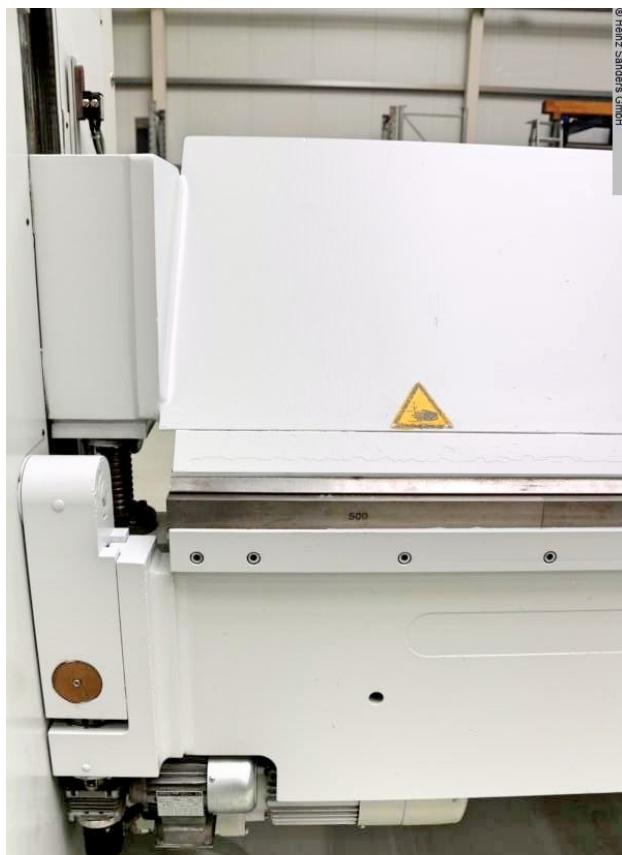
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