

SERGI EXPORT 2050 x 5.0 (1125-9401284)



Control type
konventionell

Construction year
1999

Machine no.
1125-9401284

Make
SERGI

Location
Ahaus

- in checked condition - machine video -
<https://www.youtube.com/watch?v=wCioqStEx8U>

Equipment:

- electro-motorized 3-roller round bending machine
- all 3x rollers motor-driven
- * Rollers in mint condition (!!)
- * Machine has bent almost only copper
- electro-motor side roller adjustment
- * including digital position display
- manual bottom roller adjustment
- with conical bending device
- * Inclination of the side roller
- * Workpiece limitation for cone with 45° incline:
- * Working length max: 60%
- * Bending performance max: 50%
- hardened rollers SAE 1050 CK 45
- manual folding bearing for removing closed pipes

- Safety device
- 1x freely movable foot control (4x foot switch)
- Connection cable + connection plug

Machine attributes

sheet width:	2050 mm
plate thickness:	5.0 mm ST
pre-bending capacity:	4.0 mm ST
upper roll diameter:	150 mm
lower roll diameter:	150 mm
side roll diameter:	150 mm
work height max.:	ca. 750 mm
:	max. 12.0 mm
Control:	konv.
0:	400 V
total power requirement:	3.0 KW
weight:	2250 kg
range L-W-H:	3250 x 1000 x 1300 mm

Machine images





