

SIMASV T22 SCANJA HYDRA (1125-9386027)



Control type
konventionell

Construction year
2011

Machine no.
1125-9386027

Make
SIMASV

Location
48683 Ahaus

Description:

- Electro-hydraulic horizontal bending machine
- Cylinder located beneath the worktable - hydraulic stroke adjustment of the carriage
- Solid worktable made of hardened steel
- Large, unobstructed work surface
- Machine made of hardened and ground forged steel
- Micrometric adjustment of the working stroke via a hydraulic valve using handwheels on the front of the machine
- Continuous adjustment, even at maximum operating capacity, so that the desired bending angle is achieved without trial and error
- Thanks to this system, the machine is suitable for both the production of prototypes and large-scale series production
- Feed speed adjustment via a manual control valve
- Die pins made of hardened, alloyed steel, with quick-change mechanism
- Lubrication via manual pump
- Control via electric foot pedal and accident-preventing hand-protection push buttons with timing function

- The GREEN TECHNOLOGY system automatically shuts down your bending press during temporary periods of inactivity

Scope of delivery:

- Central lubrication system
- 1x freely movable foot pedal
- Side stop bar, 500 mm
- Handwheel for adjusting the piston stroke
- Bending tools
- Operating instructions (PDF)

Machine attributes

pressure:	22.0 t
flat steel:	120 x 15.0 mm ST
stroke:	200 mm
working feed:	8.0 mm/sec
return speed:	30.0 mm/min
work height max.:	925 mm
table.:	630 x 1100 mm
motor:	400 Volt 50 Hz
total power requirement:	1.5 kW
weight:	630 kg
range L-W-H:	900 x 1200 x 920 mm

Machine images





