

## Maschinen www.heinz-sanders.de

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## TEKA StrongMaster IFA (1125-2810013)



Control type konventionell

Construction year NEU

Machine no. 1125-2810013

Make TEKA

**Location** 49779 Niederlangen

mobile extraction, welding fume extraction (manual cleaning by loss of pressure)

- Hose arm 3 m, joints inside

- Filter cartridge: dust class M

- Particle pre-separator: baffle plate

- Current type: 3Ph+N+PE

The filter system

The mobile filter system of the type StrongMaster IFA is particularly suitable for Welding work with unalloyed and alloyed steels, galvanized material and Aluminum in case of heavy smoke development. She corresponds to the Safety requirements for devices in the welding fume class "W3" (high-alloy steels with alloy components 30% nickel-based alloy). When used as intended, the system can be used for be used in the recirculation mode, since the requirements for the Exceptions according to TRGS 560 are fulfilled. The filter will via a maintenance door using a compressed air gun from the clean air side

cleaned. The cleaned particles fall into a dust collection drawer from the they can then be disposed of. The powerful scroll fan ensures a high volume flow even with saturated filter cartridges.

The filter media

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A baffle serves as a pre-separator for coarse particles.

The filter cartridge installed below (dust class M, degree of separation 99%) filters the finest smoke and dust particles. The cartridge is factory coated which increases the service life.

The extraction arm

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The extraction arm can be moved with the 3 internal joints

Position spring support slightly and is in the set position

cantilevered. A throttle flap integrated in the extraction hood enables the

Flow rate setting.

## **Machine attributes**

: 1860 m³/h

: Pressung 2.900 Pa

: 1,1 kW filter surface area: 10 m²

: 72 dB(A) : 400/50 V/Hz

665 x 820 x 1365 mm

165 kg

## **Machine images**

