

TRUMPF TRUMABEND V 130 (1125-9308396)



Control type
CNC

Construction year
1996

Machine no.
1125-9308396

Make
TRUMPF

Location
Ahaus

- in checked condition - machine video -
<https://www.youtube.com/watch?v=23lhxRaZ2KA>

Equipment:

- CNC electro-hydraulic press brake
- including DELEM CNC control model DA 65
- * swiveling control panel, front left
- * 2D graphic programming & product display
- * tool & program library
- * including new TFT-LCD industrial monitor
- CNC controlled axes: Y1 + Y2 / X / R
- CNC electro-motor / controlled back stop (X axis)
- CNC electro-motor / controlled height adjustment (R axis)
- manual adjustment of the 2x stop fingers, from the front (Z axes)
- manual adjustment of the die displacement, from the front (I axis)
- WILA manual table crowning, including analog value display

- TRUMPF hydraulic upper tool clamp
- TRUMPF manual lower tool clamp
- 1x freely movable 2 hand / foot control
- Safety device at the rear (sliding door)
- Safety device at the side (swinging door)
- Original operating instructions + CE declaration + circuit diagram

Machine attributes

pressure:	130 t
chamfer lenght:	3060 mm
distance between columns:	2690 mm
column arm:	410 mm
stroke:	215 mm
daylighth:	385 mm
ajustment speed:	200 mm/sec
working feed:	1-10 mm/sec
return speed:	135 mm/sec
table width:	120 mm
table height:	1050 mm
tiltable up to:	+/- 10 mm
Number of working hours:	53.820 h
compressed air:	5.0 - 7.0 bar
oil volume:	250 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	16.0 KVA
weight of the machine ca.:	11250 kg
range L-W-H:	3640 x 2210 x 2375 mm

Machine images





