

**TRUMPF TRUMABEND V 130**  
**(1125-3300088)**



**Control type**  
 CNC

**Construction year**  
 2001

**Machine no.**  
 1125-3300088

**Make**  
 TRUMPF

**Location**  
 49779 Niederlangen

Equipment:

- CNC electro-hydraulic folding/die bending press
- DELEM CNC control - swiveling front left
- \* High-resolution graphic screen
- \* Clear, concise menus in the operator's language
- \* Large tools and products library
- \* Graphical 2D programming
- \* automatic bending sequence calculation and collision detection
- \* EMERGENCY stop button at the front
- CNC axis adjustment:
- \* Y1 - Y2 - X - R axis CNC crowning
- \* Manual adjustment of the 2x stop fingers, from the front (Z axes)
- CNC electro-motorized table crowning
- CNC electro-pneumatic die displacement (I axis)
- WILA / TRUMPF upper tool clamping - hydraulic
- WILA / TRUMPF lower tool clamping - hydraulic
- 2x front, robust support arms - movable

- 1x freely movable 2-hand/foot control
- 1x free-moving foot switch
- Lateral safety device (hinged doors)
- rear safety device (sliding doors)
- original operating instructions ( french )

## Machine attributes

pressure:	130 t
chamfer length:	3060 mm
distance between columns:	2690 mm
column arm:	410 mm
stroke:	365 mm
daylight:	535 mm
adjustment speed:	200 mm/sec
working feed:	1.0 - 10.0 mm/sec
return speed:	135 mm/sec
table width:	120 mm
table height:	1050 mm
tiltable up to:	+/- 10.0 mm
Number of working hours:	ca. 31.800 h
compressed air:	5.0 - 7.0 bar
oil volume:	250 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	23.0 KVA
weight of the machine ca.:	12950 kg
range L-W-H:	3660 x 2310 x 2900 mm

## Machine images





