

Maschinen www.heinz-sanders.de

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TRUMPF TRUMABEND V 170 (1125-9308471)



Control type CNC

Construction year 1997

Machine no. 1125-9308471

Make TRUMPF

Location 48683 Ahaus

- ** Machine in good condition
- ** Regularly serviced by the manufacturer
- ** CNC backgauge with 8 axes (!!)
- in checked conditions machinevideo https://www.youtube.com/watch?v=yEaRj0XJAC4

Equipment:

- CNC electro-hydraulic press brake/die bending press
- DELEM CNC control swiveling front left
- * High-resolution graphic screen
- * Clear, concise menus in the operator's language
- * Large tool and product library
- * Graphic 2D programming
- * Automatic bend sequence calculation and collision detection
- * Emergency stop button at front
- CNC axis adjustment:

- * Y1 Y2 X1 X2 R1 R2 Z1 Z2 axis + CNC crowning
- X axis adjustment speed: 500 mm/sec.
- * Max. stop range: 860 mm
- R axis Adjustment speed: 300 mm/sec.
- * Max. travel: 250 mm
- Z axis Adjustment speed: 1000 mm/sec.
- * Max. travel: 3260 mm
- CNC electric motor table crowning
- CNC electro-pneumatic die shift (I axis)
- WILA / TRUMPF upper tool clamping hydraulic
- WILA / TRUMPF lower tool clamping hydraulic
- 2x front, robust support arms movable
- 1x freely movable 2-hand/foot control
- 1x freely movable foot switch
- Side safety device (swivel doors)
- Rear safety device (sliding doors)
- Original operating instructions

Machine attributes

170 t pressure: chamfer lenght: 4080 mm distance between columns: 3680 mm column arm: 410 mm dayligth: 385 mm stroke: 215 mm ajustment speed: 200 mm/sec working feed: 1-10 mm/sec return speed: 135 mm/sec table width: 200 mm table height: 1050 mm Number of working hours: 25.430 h oil volume: 350 I total power requirement: 29 KVA weight of the machine ca.: 16.450 kg.

range L-W-H: 4620 x 2210 x 2885 mm

Machine images







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