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TRUMPF TRUMABEND V 230 (1125-3300104)



Control type
CNC

Construction year
2006

Machine no.
1125-3300104

Make
TRUMPF

Location
49779 Niederlangen

Features:
- CNC electro-hydraulic press brake
- DELEM CNC control systemâ??swivels forward on the left
* High-resolution graphic display
* Clear, easy-to-navigate menus in the operatorâ??s language
* Extensive tool and product library
* 2D graphical programming
* Automatic bending sequence calculation and collision detection
* Emergency stop button at the front
- CNC axis adjustment:
* Y1 - Y2 - X - R - Z1 - Z2 axes CNC crowning
* Controlled adjustment of the 2 stop fingers from the front (Z axes)
- CNC electric-motor-driven table crowning
- CNC electro-pneumatic die shifting (I-axis)
- WILA / TRUMPF upper die clampingâ??hydraulic
- WILA / TRUMPF lower die clampingâ??hydraulic
- 2x front, robust support armsâ??adjustable

- 1x freely movable 2-hand/foot control
- 1x freely movable foot switch
- Side safety device (swinging doors)
- Rear safety device (sliding doors)
- Original operating instructions (French)

Machine attributes

pressure:	230 t
chamfer lenght:	3060 mm
distance between columns:	2690 mm
column arm:	410 mm
stroke:	365 mm
dayligth:	535 mm
ajustment speed:	200 mm/sec
working feed:	1.0 - 10.0 mm/sec
return speed:	135 mm/sec
table width:	120 mm
table height:	1050 mm
tiltable up to:	+/- 10.0 mm
Number of working hours:	ca. 31.800 h
compressed air:	5.0 - 7.0 bar
oil volume:	250 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	23.0 KVA
weight of the machine ca.:	18210 kg
range L-W-H:	3700 x 2350 x 3120 mm

Machine images





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