

Maschinen www.heinz-sanders.de

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TRUMPF TRUMABEND V85 (1125-9308401)



Control type CNC

Construction year 1998

Machine no. 1125-9308401

Make TRUMPF

Location Ahaus

- ** with increased installation height / piston stroke
- ** very well maintained condition (!!)
- ** with only approx. 28.500 operating hours
- in checked condition machine video https://www.youtube.com/watch?v=ZuwyPKJSYLw

Equipment:

- CNC electro-hydraulic press brake
- including DELEM CNC control
- * swiveling control panel at the front left
- CNC controlled axes: Y1 Y2 X R Z1 Z2 I + CNC crowning
- CNC electro-motorized back stop (X axis)
- CNC electro-motorized height adjustment of the back stop (R axis)
- CNC electro-motorized adjustment of the stop fingers (Z axes)
- CNC pneumatic die displacement (I axis)
- CNC motorized table crowning
- WILA electro-hydraulic upper tool clamping
- WILA electro-hydraulic Lower tool clamp

- 1x freely movable 2-hand / foot control
- 2x front, stable support arms including "sliding system"
- side protective device (swinging doors)
- rear protective device (swinging doors)
- bending tool storage cabinet (right front, side)
- original operating instructions + circuit diagram etc.
- ** further technical data:
- feed speed X axis .. 500 mm/sec.
- feed speed R axis .. 300 mm/sec.
- feed speed Z axis .. 1000 mm/sec.
- travel range X axis .. max. 600 mm
- travel range R axis .. max. 250 mm

Machine attributes

85.0 t pressure: chamfer lenght: 2050 mm distance between columns: 1750 mm column arm: 410 mm stroke: 365 mm dayligth: 535 mm ajustment speed: 200 mm/sec working feed: 1.0 - 10.0 mm/sec return speed: 135 mm/sec back stop - adjustable: max. 600 mm table width: 120 mm 1050 mm work height max.: 28.500 h Number of working hours: oil volume: 200 I operating pressure: 340 bar total power requirement: 14.0 kVA weight of the machine ca .: 9050 kg

range L-W-H: 2680 x 2100 x 2885 mm

Machine images







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