

WEINBRENNER GPL 80 (1125-9308448)



Control type
CNC

Construction year
1995

Machine no.
1125-9308448

Make
WEINBRENNER

Location
Ahaus

** Good/well-maintained condition (!!)

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=IKyUmzB0WTI>

CNC electro-hydraulic press brake with:

- * Increased installation height .. approx. 550 mm
 - * Increased cylinder stroke .. approx. 390 mm
-

Features:

- Robust electro-hydraulic press brake
- * MADE IN GERMANY (!!)
- CYBELEC CNC control "DNC 904 PS-A" (SN 0332)
- * Pivoting, front right
- * High-resolution graphic display
- * Clear, easy-to-read menus in the operator's language
- * Large tool and product library

- * Graphic 2D programming
- * Automatic bending sequence calculation
- CNC-controlled axis adjustment: Y1+Y2 / X / R axes
- CNC electro-motorized backgauge (X axis)
- * With 4 manually adjustable stop fingers
- CNC Electric height adjustment (R axis)
- WEINBRENNER electro-hydraulic upper tool clamp
- WEINBRENNER electro-hydraulic lower tool clamp
- 1x freely movable 2-hand/foot control
- 2x front, movable support arms
- Side safety device (swinging doors)
- Rear safety device (swinging doors)
- Machine/control manual + circuit diagram

Machine attributes

pressure:	80.0 t
chamfer lenght:	2050 mm
distance between columns:	1550 mm
column arm:	250 mm
table width:	85.0 / 135 mm
stroke:	ca. 390 mm
daylighth:	ca. 585 mm
ajustment speed:	180 mm/sec
working feed:	1.0 - 10.0 mm/sec
return speed:	135 mm/sec
work height max.:	1050 mm
Number of working hours:	32.495 h
oil volume:	200 l
operating pressure:	320 bar
total power requirement:	11.6 KW
weight of the machine ca.:	7300 kg
range L-W-H:	3700 x 2000 x 3000 mm

Machine images





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